* *Transportation*

Unnecessary movement of parts, materials or information between processes

* *Inventory*

Build up ***between processes*** which leads to a slower response to the customer

* *Motion*

Build up ***within a process*** which leads to slower response to customer

* *Intellect*

Not best use of time, knowledge and talent

* *Waiting*

Hold up in the process whilst waiting for information or approval

* *Over production*

Producing sooner, faster, or in greater quantities than the customer is demanding, endless refinement, or too much detail

* *Over processing*

Too many options or “Just in case logic”

* *Defect*

Process which results in something the customer deems unacceptable